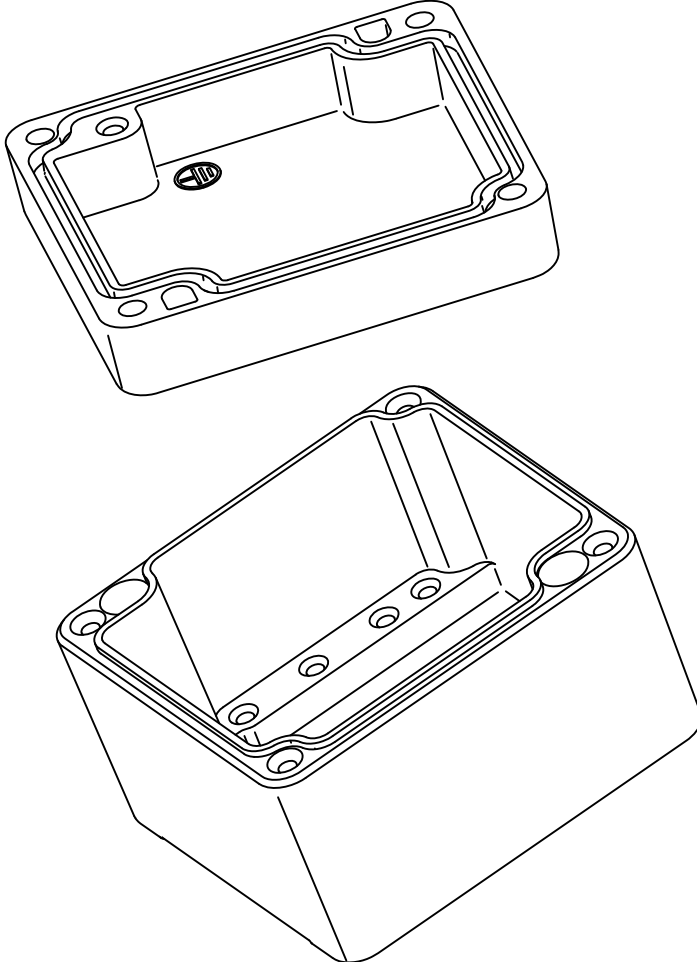
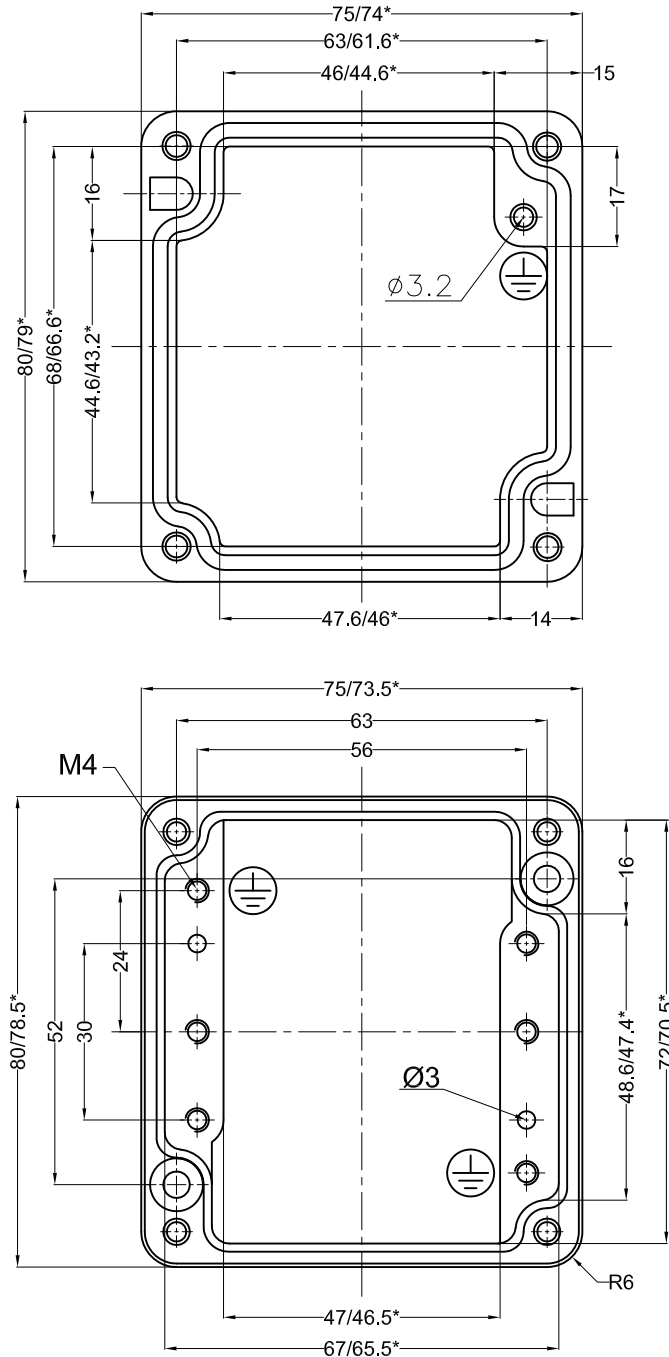


* = Conical form tapering downward.
Untoleranced dimensions per GTA 13/5 DIN 1688



LID



BASE

NOTE :-

- 1) SHRINKAGE 0.5%
- 2) THEORITICAL VOLUME -
- 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
- 4) NON DIMENSIONAL RADIUS - 0.5mm
- 5) ALL EDGES ARE BURR FREE
- 6) FUNCTIONALLY CO-ORDINATED
- 7) TOLERANCE AS PER DIN 1688 (GTA 4) STD.

8) Draft angle : out side max.2° , inside max.3°

- 9) =Functions-dimensions to be checked
(TOLERANCE $\pm 0.10\text{mm}$)

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NO.	REV.NO.	DESCRIPTION				DATE	DRAWN	CHECKED	
QUANTITY 1		MATERIAL :- AISI112 DIN230		MACH.NAME -		DATE	SIGN	NAME	
								RRPL DESIGN	
						09/08/12		MANOJ DRAWN	
				TITLE :- JUNCTION BOX 75 x 80 x 57		09/08/12		PAVAN CHECKED	
						S . D . APPROVED			
TOLERANCE		WEIGHT :	FINISH :	Raychem RPG (P) Limited Ceat Mahal Annex, Dr. Amle Besant Road , Worli , Mumbai 400030 Web : www.raychemrpg.com					
±0.1 WORKING		-	NATURAL						
±0.1 HOLES		ALL DIMENSION ARE IN MM							
±1.0° ANGLES		-							
				SCALE		PARTNO. 0			
				REV 0		DRG. NO. AJB-758057			