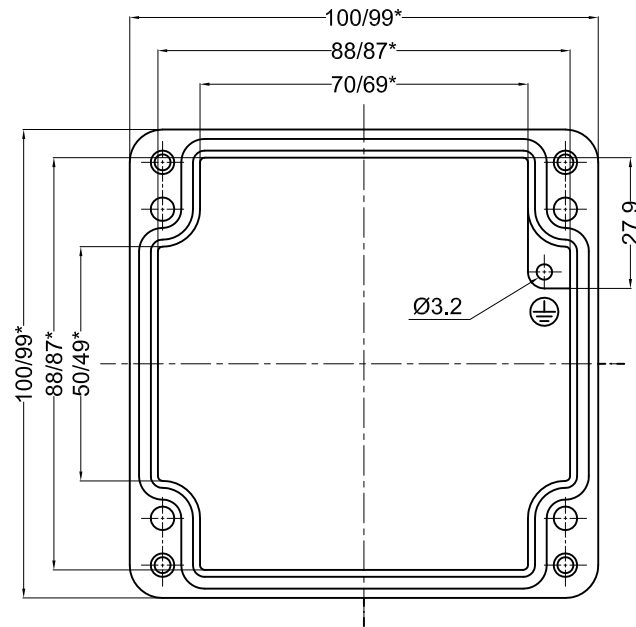
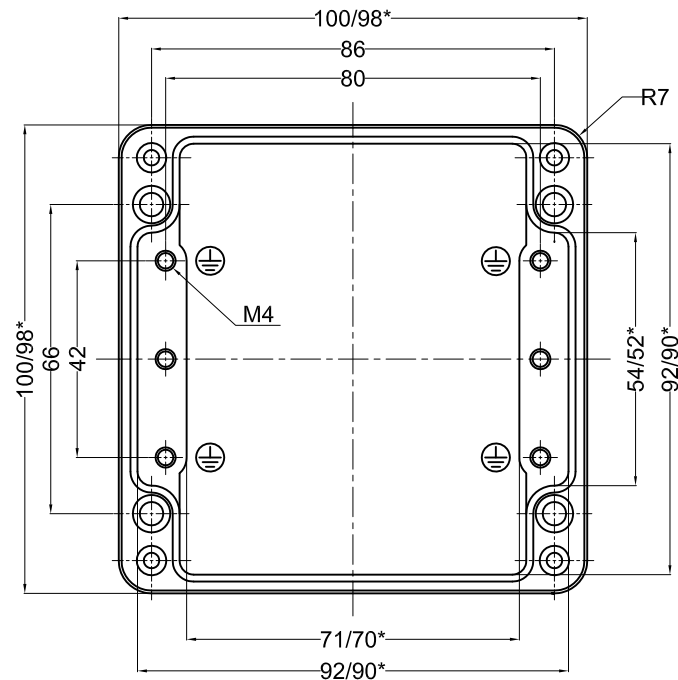


LID



BASE

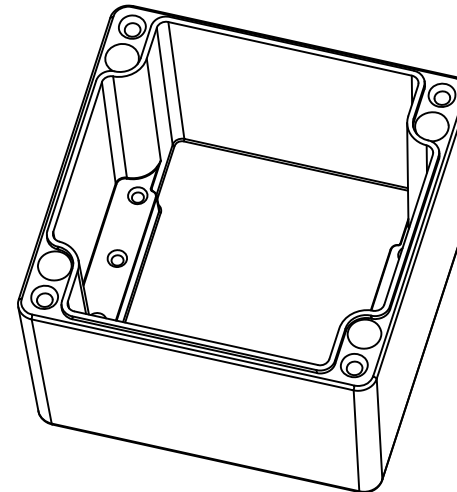
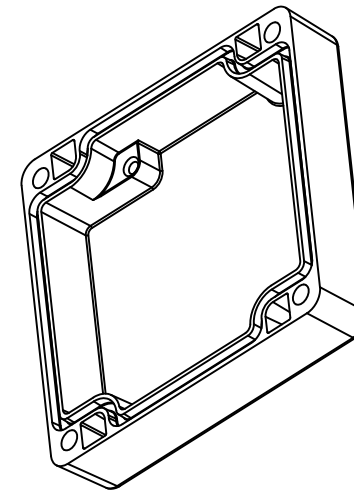


NOTE :-

- 1) SHRINKAGE 0.5%
- 2) THEORITICAL VOLUME -
- 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
- 4) NON DIMENSIONAL RADIUS - 0.5mm
- 5) ALL EDGES ARE BURR FREE
- 6) FUNCTIONALLY CO-ORDINATED
- 7) TOLERANCE AS PER DIN 1688 (GTA $\frac{1}{4}$) STD.
maximum size / minimum size
regarding tool deform
- 8) Draft angle : out side max.2°, inside max.3°
- 9)  =Functions-dimensions to be checked
(TOLERANCE $\pm 0.10\text{mm}$)

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* = Conical form tapering downward.
Untoleranced dimensions per GTA 13/5 DIN 1688



NO.	REV.NO.	DESCRIPTION	DATE	SIGN	NAME	CHECKED
QUANTITY	1	MATERIAL :- AlSi112 DIN230	MACH.NAME	DATE	SIGN	NAME
						RRPL DESIGN
				09/06/12		MANOJ DRAWN
				09/06/12		PAVAN CHECKED
						S.D. APPROVED
TOLERANCE		WEIGHT: FINISH: NATURAL	TITLE :- JUNCTION BOX 100 x 100 x 81	SCALE	PARTNO.	0
± 0.1	DIMENSIONS	ALL DIMENSION ARE IN MM	Raychem RPG (P) Limited Ceat Mahal Annexe, Dr. Annie Besant Road , Worli , Mumbai 400030 Web : www.raychemrpg.com	REV	DRG. NO.	AJB-10010081
± 0.1	HOLES			0		
$\pm 1.0^\circ$	ANGLES					